

Klik-Fast® Rivets

Rivet fasteners are particularly valuable to the body shop operation. All offer one-side application, superior shear and tensile strength, and vibration resistance. Many Marson rivets are moisture or corrosion resistant as well. The Marson Klik-Fast rivet line includes general application rivets in a wide variety of materials, finishes and sizes, as well as rivets designed specifically for tough, specialized automotive applications.

Rivet Dia.	Rivet Size Head Style	Grip Range	Plated Steel Rivet/Steel Mandrel	Aluminum Rivet/Aluminum Mandrel	Aluminum Rivet/Steel Mandrel	Stainless Steel/Rivet Stainless Steel Mandrel	Stainless Steel Rivet Steel Mandrel	Nom. Head Dia.
3/32"	B3-2	Up to 3/8"	40100 SB3-2	40200 AB3-2A	40300 AB3-2			.188"
	B3-4	1/8" to 1/4"	40102 SB3-4	40202 AB3-4A	40302 AB3-4			.188"
1/8"	B4-1	1/32" to 1/16"	40111 SB4-1	40211 AB4-1A	40311 AB4-1	40411 SSB4-1S	40511 SSB4-1	.250"
	B4-2	1/16" to 1/8"	40112 SB4-2	40212 AB4-2A	40312 AB4-2	40412 SSB4-2S	40512 SSB4-2	.250"
	C4-2	1/16" to 1/8"	40113 SC4-2	40213 AC4-2A	40313 AC4-2	40423 SSC4-2S	40523 SSC4-2	.236"
	BL4-2	1/32" to 1/8"	40114 SBL4-2	40214 ABL4-2A	40314 ABL4-2	40409 SSSL4-2S	40513 SSSL4-2	.375"
	B4-3	1/8" to 3/16"	40115 SB4-3	40215 AB4-3A	40315 AB4-3	40415 SSB4-3S	40515 SSB4-3	.250"
	BN4-3	1/8" to 3/16"		40261 ABN4-3A			40516 SSBN4-3	.208"
	C4-3	1/8" to 3/16"	40116 SC4-3	40216 AC4-3A	40316 AC4-3	40424 SSC4-3S	40524 SSC4-3	.236"
	BL4-3	1/8" to 3/16"	40124 SBL4-3	40224 ABL4-3A	40324 ABL4-3	40416 SSSL4-3S	40518 SSSL4-3	.375"
	B4-4	3/16" to 1/4"	40117 SB4-4	40217 AB4-4A	40317 AB4-4	40417 SSB4-4S	40517 SSB4-4	.250"
	BN4-4	3/16" to 1/4"		40262 ABN4-4A				.208"
	C4-4	3/16" to 1/4"	40118 SC4-4	40218 AC4-4A	40318 AC4-4	40425 SSC4-4S	40525 SSC4-4	.375"
	BL4-4	1/8" to 1/4"	40119 SBL4-4	40219 ABL4-4A	40319 ABL4-4	40418 SSSL4-4S	40519 SSSL4-4	.375"
	B4-5	1/4" to 3/16"	40120 SB4-5	40220 AB4-5A	40320 AB4-5	40420 SSB4-5S	40526 SSB4-5	.250"
	B4-6	3/16" to 3/8"	40121 SB4-6	40221 AB4-6A	40321 AB4-6	40421 SSB4-6S	40521 SSB4-6	.250"
	B4-8	3/8" to 1/2"	40122 SB4-8	40222 AB4-8A	40322 AB4-8	40422 SSB4-8S	40522 SSB4-8	.250"
	B4-10	1/2" to 3/8"	40125 SB4-10	40225 AB4-10A	40325 AB4-10			.250"
5/32"	B5-2	1/16" to 3/8"	40132 SB5-2	40232 AB5-2A	40332 AB5-2	40432 SSB5-2S	40532 SSB5-2	.312"
	B5-3	1/8" to 3/16"	40134 SB5-3	40234 AB5-3A	40334 AB5-3			.312"
	B5-4	3/16" to 1/4"	40135 SB5-4	40235 AB5-4A	40335 AB5-4	40435 SSB5-4S	40535 SSB5-4	.312"
	B5-6	1/4" to 3/8"	40136 SB5-6	40236 AB5-6A	40336 AB5-6	40436 SSB5-6S	40536 SSB5-6	.312"
	B5-8	3/8" to 1/2"	40137 SB5-8	40237 AB5-8A	40337 AB5-8			.312"
3/16"	B6-2	1/16" to 1/8"	40145 SB6-2	40245 AB6-2A	40345 AB6-2	40445 SSB6-2S	40545 SSB6-2	.375"
	B6-4	1/8" to 1/4"	40147 SB6-4	40247 AB6-4A	40347 AB6-4	40447 SSB6-4S	40547 SSB6-4	.375"
	C6-4	1/8" to 1/4"	40151 SC6-4	40251 AC6-4A	40346 AC6-4	40429 SSC6-4S	40529 SSC6-4	.350"
	BL6-4	1/16" to 1/4"	40148 SBL6-4	40248 ABL6-4A	40348 ABL6-4	40452 SSSL6-4S	40548 SSSL6-4	.625"
	B6-6	1/4" to 3/8"	40149 SB6-6	40249 AB6-6A	40349 AB6-6	40449 SSB6-6S	40549 SSB6-6	.375"
	BL6-6	1/4" to 3/8"	40150 SBL6-6	40250 ABL6-6A	40350 ABL6-6	40453 SSSL6-6S	40553 SSSL6-6	.625"
	B6-8	3/8" to 1/2"	40152 SB6-8	40252 AB6-8A	40352 AB6-8	40450 SSB6-8S	40550 SSB6-8	.375"
	BL6-8	3/8" to 1/2"	40153 SBL6-8	40253 ABL6-8A	40353 ABL6-8	40456 SSSL6-8S	40556 SSSL6-8	.625"
	B6-10	1/2" to 3/8"	40155 SB6-10	40255 AB6-10A	40355 AB6-10	40457 SSB6-10S	40557 SSB6-10	.375"
	BL6-10	1/2" to 3/8"	40156 SBL6-10	40256 ABL6-10A	40356 ABL6-10	40451 SSSL6-10S	40551 SSSL6-10	.625"
	B6-12	3/8" to 3/4"	40159 SB6-12	40259 AB6-12A	40359 AB6-12	40458 SSB6-12S	40558 SSB6-12	.375"
	BL6-12	3/8" to 3/4"	40160 SBL6-12	40260 ABL6-12A	40360 ABL6-12	40455 SSSL6-12S	40555 SSSL6-12	.625"
	B6-16	3/4" to 1"	40170 SB6-16	40266 AB6-16A	40366 AB6-16			.375"
1/4"	B8-4	1/16" to 1/4"	42181 SB8-4	42281 AB8-4A	42381 AB8-4			.500"
	B8-6	1/4" to 3/8"	42183 SB8-6	42283 AB8-6A	42383 AB8-6			.500"
	B8-8	3/8" to 1/2"	42185 SB8-8	42285 AB8-8A	42385 AB8-8			.500"
	B8-10	1/2" to 3/8"	42187 SB8-10	42287 AB8-10A	42387 AB8-10			.500"
	B8-12	1/2" to 3/4"	42189 SB8-12	42289 AB8-12A	42389 AB8-12			.500"

Refer to the bold 3-digit part number(s) when ordering.

All rivets are in 500-packs except the 1/4" diameter; they are in 100-packs.

Rivet Code Explanation Example: ABL6-6A

A First letter Refers to rivet material (A= Aluminum, S=Steel, C=Copper, SS=Stainless Steel)

B Second letter Refers to head style (B=Buttonhead, C=Countersunk)

L Third letter Refers to large flange head; N=Narrow flange head

6 First number Refers to the diameter in 32nds of an inch

6 Second number Refers to the maximum grip length in 16ths of an inch

A Final letter Refers to the mandrel material (A=Aluminum, S=Stainless Steel, No letter indicates steel)

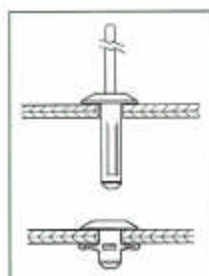
Klik-Lok™ Plastic Rivets

Marson Klik-Lok Plastic Rivets are the same precision-molded all-nylon rivets used by domestic auto manufacturers. As they set, three "legs" form to securely lock the components in place and prevent pullout. Klik-Lok rivets fasten plastic to plastic, plastic to metal, and plastic to fiberglass.

KLIK-LOK rivets are packaged in reclosable see-through plastic boxes for easy identification. Each box features full rivet identification by dimensions and at least one OEM part number. Each rivet may actually fit many applications not listed; match the rivet diameter with a particular application. Klik-Lok Plastic Rivets are available in both 20-packs and 100-packs.



20-Pack

Plastic Rivet
Before and After Set

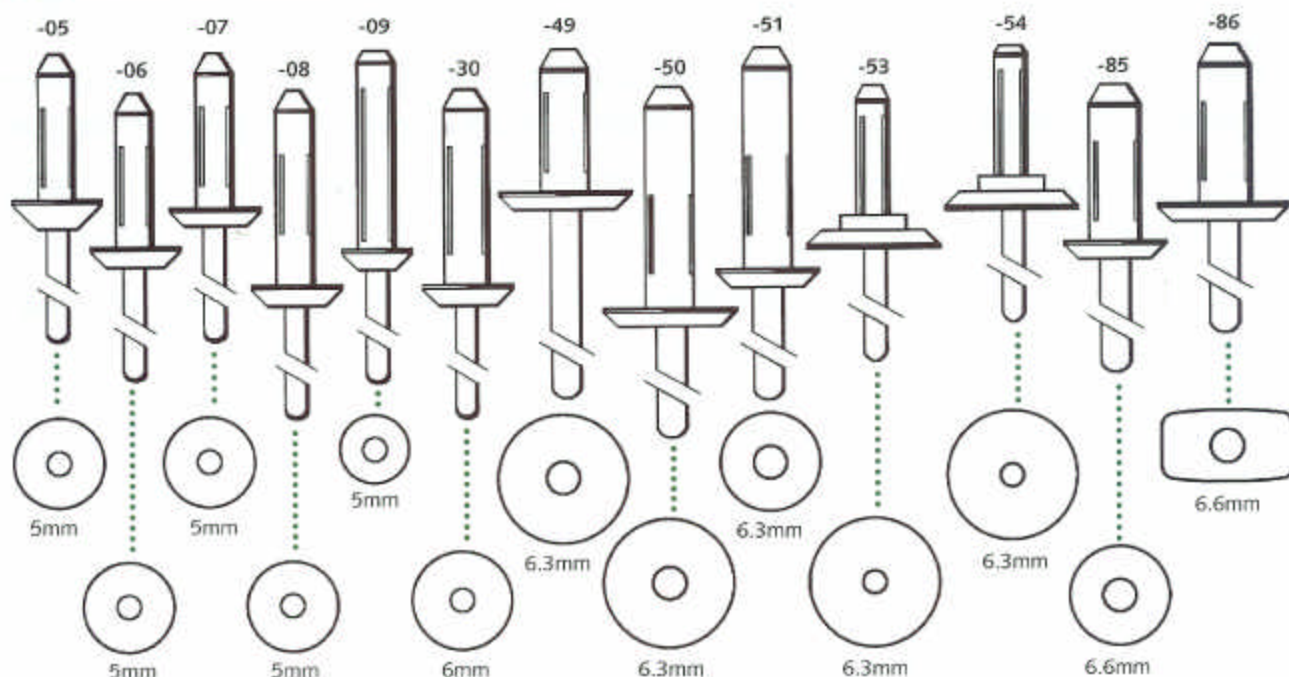
Diameter	OEM Part No.	20 Pk. Box Part No.	100 Pk. Box Part No.
3.96 mm	FORD N804583S	48086	48286
5.0 mm	GM 20423647	48105	48305
5.0 mm	GM 20432975	48106	48306
	VW 175-853-577		
	CHRY 6500899		
5.0 mm	CHRY 6500859	48107	48307
5.0 mm	CHRY 6500898	48108	48308
5.0 mm	CHRY 06004212	48109	48309
	GM 20465395		
	SAT 20465395		
6.0 mm	GM 25524005	48130	48330
6.3 mm	GM 14070914	48149	48349
6.3 mm	GM 14063981	48150	48350
	CHRY 6500911		
	AMC 8934-201-631		
	FORD N803043S		
6.3 mm	GM 20452072	48151	48351
6.3 mm	CHRY 04630088 (LH)	48153	48353
6.3 mm	CHRY 04630660 (LH)	48154	48354
6.6 mm	GM20421672*	48185	48385
6.6 mm	GM20433026*	48186	48386
	VW 175-853-577A		

**P* Car Rivets

10Carion

1Carion

ACTUAL SIZE RIVETS/FLANGES



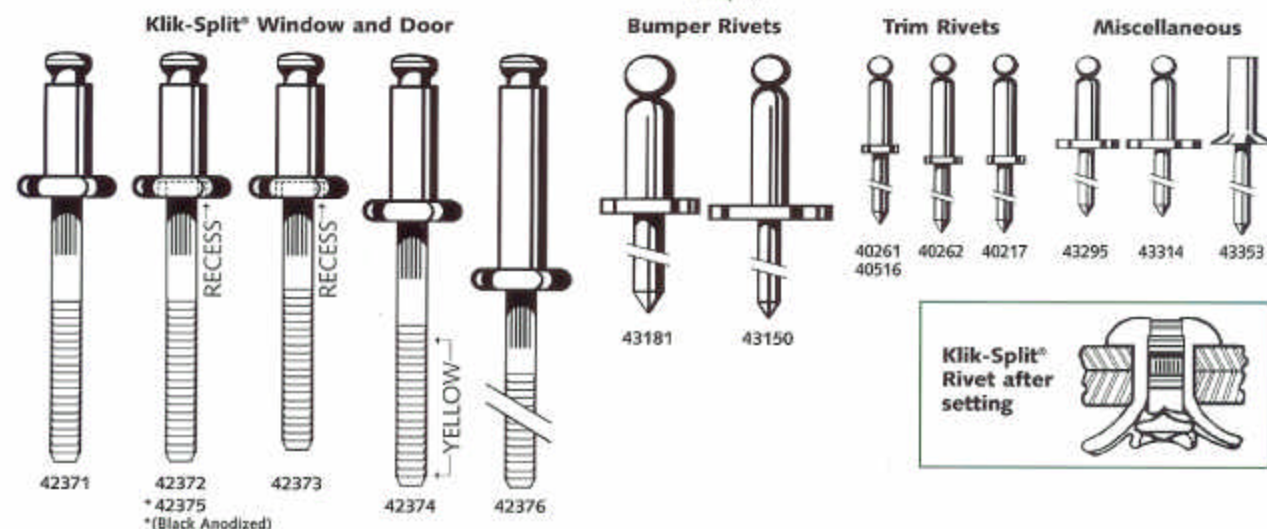
Klik-Fast Closed-End (Hollow-Core) Rivets

Closed-end rivets are up to 40% stronger than comparable hollow-core rivets. These aluminum eyelet/coated steel mandrel rivets can be used wherever open-end, hollow-core blind rivets are used. Closed-end rivets come 500 to a pack. The closed-end rivet line is also available in Klik-Kit™ Assortment 43368, the perfect way to keep a supply handy. Refer to the current Marson User Price List for details.

Part Number	Rivet Code Number	Handles Work Thickness	Dia.
46000	AB4-1CLD	1/8" to 1/4"	1/8"
46001	AB4-2CLD	1/8" to 1/4"	1/8"
46002	AB4-3CLD	1/8" to 1/4"	1/8"
46003	AB4-4CLD	1/8" to 1/4"	1/8"
46004	AB4-5CLD	1/8" to 1/4"	1/8"
46005	AB5-2CLD	1/8" to 1/4"	3/16"
46006	AB5-3CLD	1/8" to 1/4"	3/16"
46007	AB5-5CLD	1/8" to 1/4"	3/16"
46008	AB6-2CLD	1/8" to 1/4"	3/16"
46009	AB6-4CLD	1/8" to 1/4"	3/16"
46010	AB6-6CLD	1/8" to 1/4"	3/16"
46011	AB6-8CLD	1/8" to 1/4"	3/16"
46012	AB6-10CLD	1/8" to 1/4"	3/16"
46013*	AB8-4CLD	1/8" to 1/4"	1/4"
46014*	AB8-6CLD	1/8" to 1/4"	1/4"

* 100-packs

Special Application Rivets



Part No.	Pkg. Qty.	Description	Grip Range	Materials Body/Mandrel	Rivet Dia.	Flange Dia.	Hole Dia. Range	Applications
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Trim Rivets

40217	500	Trim Channel Rivet	.188 - .250	Alum/Alum	.125	.250	.129 - .133	AB4-4A
40261	500	Trim Molding Rivet	.126 - .187	Alum/Alum	.125	.208	.129 - .133	ABN4-3A
40262	500	Long Trim Molding Rivet	.188 - .250	Alum/Alum	.125	.208	.129 - .133	ABN4-4A
40516	500	Trim Molding Rivet w/ SS Body	.126 - .187	SS/Steel	.125	.208	.129 - .133	SSBN4-3

Note: Use 39112 Trim Clip™ Rivet Nosepiece with HP-2® Riveter to form trim clip studs with 40261, 40262, & 40516 rivets.

Klik-Split® Window and Door Rivets

(These require nosepiece 96028 when using Big Daddy® 39010 or 39035 Hand Riveter)

42371	50	Window Regulator	.032 - .140	Alum/Steel	.250	.500	.257 - .261	GM 9436175 FORD 385189 CHRY 6031115
42372	50	Outside Door Handle	.090 - .115	Alum/Steel	.250	.500	.257 - .261	FORD 388047-S10
42373	50	Door Handle w/ Zinc Ctd. Mandrel	.110 - .177	Alum/Steel	.250	.500	.257 - .261	GM 20713843
42374	50	Window Regulator w/ Yellow Zinc Coated Mandrel	.140 - .187	Alum/Steel	.250	.500	.257 - .261	GM 9437486 CHRY 6032926
42375	50	Black Anodized Door Handle Rivet	.090 - .115	Alum/Steel	.250	.500	.257 - .261	FORD 388047-S10
42376	50	Glass Stop Rivet	.520 - .620	Alum/Steel	.250	.500	.257 - .261	FORD 385323 CHRY 6031091

Bumper Rivets

43150	50	Bumper Fascia Large Flange Black	.250 - .375	Steel/Steel	.187	.625	.192 - .196	GM 9439719
43181	100	Bumper Fascia Yellow Zinc Coated	.125 - .250	Steel/Steel	.250	.500	.257 - .261	FORD 372820-S36

Miscellaneous Special Application Rivets

43295	100	Rear Window Gasket Rivet	.125 - .187	Alum/Steel	.124	.325	.129 - .130	GM 20325696
43314	100	Multi-Purpose Large Flange	.125 - .187	Alum/Steel	.124	.365	.129 - .130	GM 9432552
43353	50	Trunk Lock Swivel Emblem Rivet Sealed End, Countersunk Head, Requires Nosepiece No. 39144	.126 - .187	Alum/Steel	.156	.312	.160 - .164	GM 9432137 CHRY 6032138



Klik® Poly-Nuts™ and Rivet-Nuts™



6-32*
47415
Steel - 50/box
Grip .020"-.080"
Use 1/8" drill



8-32*
47425
Steel - 50/box
Grip .020"-.080"
Use 1/8" drill



10-24*
47435
Steel - 50/box
Grip .020"-.130"
Use 1/8" drill



10-32*
47445
Steel - 50/box
Grip .020"-.130"
Use 1/8" drill



1/4-20*
47455
Steel - 40/box
Grip .030"-.165"
Use 1/8" drill



1/8-18*
47475
Steel - 25/box
Grip .030"-.165"
Use 1/8" drill



3/16-16*
47485
Steel - 20/box
Grip .030"-.165"
Use 1/8" drill

ACTUAL SIZE

*Check Thread with Screw

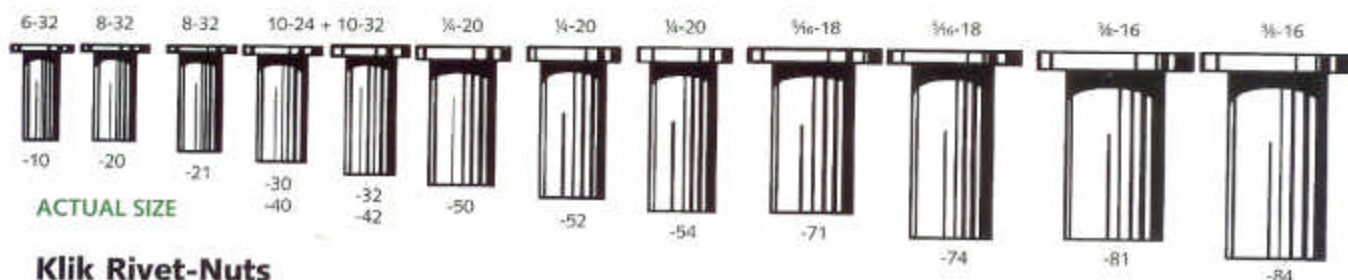
Now you can use bolts and machine screws in sheet metal even when you can only access one side of the work. To install Klik Poly-Nuts or Rivet-Nuts, just drill a hole and "set" with our Thread-Setter tool, #39200. It's as quick and easy as setting a rivet. For a lasting installation, it is important to select the proper grip range. When figuring grip range, be sure to include total material thickness, air gaps, paint or other coatings, and any burrs that cannot be removed.

Klik Poly-Nuts provide a nearly flush installation for a finished appearance, and they are designed for the after-market professional. With only one length per thread size, twelve numbers satisfy most needs. Use these blind rivet inserts to flush mount hollow framework, thin materials of all kinds, tubular and curved surfaces. In addition to the box quantities indicated in the chart, bulk cartons are available.

Klik Poly-Nuts

Part Number	Thread Size	Handles Work Thickness	Box Quantity
47407	4 mm	.020"-.080"	50
47409	5 mm	.020"-.130"	50
47411	6 mm	.030"-.165"	40
47413	8 mm	.030"-.165"	25
47414	10 mm	.030"-.165"	20
47415	6-32	.020"-.080"	50
47425	8-32	.020"-.080"	50
47435	10-24	.020"-.130"	50
47445	10-32	.020"-.130"	50
47455	1/4-20	.030"-.165"	40
47475	1/8-18	.030"-.165"	25
47485	3/16-16	.030"-.165"	20

Klik Rivet-Nuts Large Shoulder Threaded Inserts

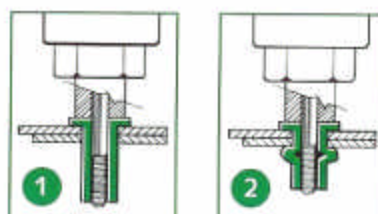


ACTUAL SIZE

Klik Rivet-Nuts

Thread	Grip Range	Part No. Steel	Part No. Aluminum	Box Qty.	Use Drill
6-32	.010"-.075"	47110	47210	50	#12
8-32	.010"-.075"	47120	47220	50	#2
8-32	.076"-.120"	47121	47221	50	#2
10-24	.010"-.080"	47130	47230	50	3/8
10-24	.081"-.130"	47132	47232	50	3/8
10-32	.010"-.080"	47140	47240	50	3/8
10-32	.081"-.130"	47142	47242	50	3/8
1/4-20	.020"-.080"	47150	47250	40	Q
1/4-20	.081"-.140"	47152	47252	40	Q
1/4-20	.141"-.200"	47154	47254	40	Q
3/8-18	.030"-.125"	47171	47271	25	Z
3/8-18	.126"-.200"	47174	47274	25	Z
3/8-16	.030"-.125"	47181	47281	20	12.5mm
3/8-16	.126"-.200"	47184	47284	20	12.5mm

With thick, large-diameter shoulders, Rivet-Nuts fasten even soft materials where thread strength is nonexistent; shoulders also act as spacers for attaching movable plates. Rivet-Nuts are available in both steel and aluminum. Use Rivet-Nuts for industrial applications and applications requiring a spacer-type head. Thread sizes for 6-32 to 3/8-16. In addition to the box quantities indicated in the chart, bulk cartons are available.



1. Drill hole to correct diameter; thread fastener onto tool mandrel and insert into hole.

2. Actuate tool to properly set fastener into material.